

# Grout 3000

## Flexible and Highly Versatile Fast Setting Wall and Floor Grout

- Suitable for 2mm – 15mm joint widths
- Suitable for Ceramic, Porcelain and Natural Stone Tiles
- Flexible – Ideal for underfloor heating systems
- Flexible – Ideal for timber substrates
- High water resistance – use in showers, wetrooms & swimming pools
- Contains Anti-Mould Technology
- Colour matched Silicone 3000+ range available
- Available in 14 colours
- Surface Bead Effect
- Contains >25% recycled material
- Internal and External use



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### DESCRIPTION:

Tilemaster Grout 3000 is a premium, highly versatile, flexible, fast setting wall and floor grout, specially formulated using carefully selected cements and additives, to produce a smooth and controlled workability. Tilemaster Grout 3000's flexibility makes it suitable for use in a wide range of applications, including for use on surfaces subject to limited movement and/or vibration such as plywood overlay and underfloor heating systems. Tilemaster Grout 3000 is suitable for grouting joints in wall and floor tiles between 2mm – 15mm wide. Tilemaster Grout 3000 has a very low water permeability making it ideal for areas subject to prolonged or permanent wet conditions such as wet rooms and swimming pools. Tilemaster Grout 3000 can be used internally and externally and it is unaffected by frost after setting.

*When mixed with Tilemaster Flexmaster Additive, the flexural properties of Tilemaster Grout 3000 are enhanced, making it suitable for a wider range of substrates, such as T & G floorboards, steel and fibreglass.*

### TILES:

- |              |              |           |
|--------------|--------------|-----------|
| ✓ Ceramics   | ✓ Slate      | ✓ Mosaics |
| ✓ Porcelain  | ✓ Quartz     | ✓ Quarry  |
| ✓ Marble     | ✓ Granite    | ✓ Glass   |
| ✓ Travertine | ✓ Composite  |           |
| ✓ Limestone  | ✓ Terracotta |           |

### SUBSTRATES:

- ✓ Sand/Cement Screed
- ✓ Concrete
- ✓ Plywood Overlay (12mm min)
- ✓ Electric Underfloor Heating
- ✓ Water/Wet System Underfloor Heating
- ✓ Tile Backer Boards
- ✓ Existing Ceramic, Porcelain and Natural Stone Tiles
- ✓ Flooring Grade Asphalt & Bitumen
- ✓ Anhydrite Screeds
- ✓ Plaster
- ✓ Plasterboard
- ✓ Fibre Cement Sheet
- ✓ Cement/Sand Render
- ✓ Concrete Brick/Block
- ✓ T & G Floorboards\*
- ✓ Floating Floors\*
- ✓ Existing Vinyl Tiles
- ✓ Steel/Metal Surfaces\*
- ✓ Fibreglass\*
- ✓ Green Screed



*\* when mixed with  
Flexmaster Additive*

**NB:** Certain types of tile and tile trim may be prone to scratching and surface discolouration with the use of fine joint grouts. Therefore, we strongly advise testing the grout on a spare tile before grouting the tiled area. Where necessary, apply a protective treatment to the surface of the tiles to ensure that the grout cannot penetrate the porous surface of the tile.

### PREPARATION:

Before grouting the tile joints, ensure that the tile adhesive has completely set and that the tiles are firmly bonded. Under normal conditions, standard set tile adhesives should be left for 24 hours, and rapid set tile adhesives should be left for 3 hours before grouting commences. Ensure that the tile joints are clean and free from dust and other contaminants. Excess tile adhesive should be removed from the joints while still fresh.

### MIXING:

It is recommended to use a low speed mechanical mixer to mix Tilemaster Grout 3000. Add Tilemaster Grout 3000 to clean water and mix thoroughly until a smooth, lump free consistency is achieved. After initial mixing allow the Tilemaster Grout 3000 to stand for 2 – 3 minutes before briefly re-mixing. More powder can be added at this stage if required. As an approximate guide for mixing Tilemaster Grout 3000, use 260ml of water per 1KG of powder, or alternatively 1 part water to 4 parts powder by weight.

Once mixed the Tilemaster Grout 3000 will remain workable for approximately 30 – 45 minutes at 20°C, however, this time is extended by lower temperatures and shortened by higher temperatures. In order to prolong the working time of Tilemaster Grout 3000, the grout should be stirred every 10 – 15 minutes. Do not add water after initial mixing as this will cause weakening of the grout and also lead to shrinkage and discolouration of the final grout colour.

### APPLICATION:

Using a rubber squeegee or a rubber float, work the mixed Tilemaster Grout 3000 thoroughly into the joints, ensuring that they are completely filled and void free. Excess grout should be removed as the work proceeds by moving the rubber squeegee/float diagonally across the tiles to prevent removal of the grout from the filled joints.

Any grout residue left on the surface of the tiles can be removed by wiping off with a damp cloth or sponge once the grout has started to stiffen in the joints (after approximately 15 – 30 minutes when using ceramic tiles and approximately 30 – 60 minutes when using less absorbent tiles, e.g. porcelain tiles). Any dry film can be removed by polishing off with a clean, dry cloth once the grout has hardened within the joints.

### Tilemaster Adhesives Ltd.

Unit 4, Tomlinson Point, Tomlinson Road, Leyland, Lancashire, PR25 2DY.

Telephone: **01772 456831**

email: **info@tilemasteradhesives.co.uk**



[www.tilemasteradhesives.co.uk](http://www.tilemasteradhesives.co.uk)

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When using Tilemaster Grout 3000 to grout over areas tiled onto T & G floorboards, floating floors, steel/metal surfaces, fibreglass and areas subject to constant water immersion, the addition of Tilemaster Flexmaster Additive will be required. Replace the Tilemaster Grout 3000 mixing water with the same quantity of Tilemaster Flexmaster Additive diluted 3 parts water to 1 part Tilemaster Flexmaster Additive e.g. A solution containing 65ml Tilemaster Flexmaster Additive and 195ml water per 1KG Tilemaster Grout 3000 powder.

**Important: If Tilemaster Flexmaster Additive has been mixed with Tilemaster Grout 3000, please be more aware of cleaning excess grout from the surface of the tile, as the water resistance will make it difficult to clean the tiles once hardening has started.**

**NB:** When grouting using a coloured joint grout we would recommend following the instructions below to help achieve a uniform finished colour;

- Do not use bags of grout from different batches on the same grout job. Batch numbers are clearly displayed on the Tilemaster Grout 3000 packaging.
- Never mix the grout with more water than recommended by the manufacturer as this could lead to the grout drying patchy.
- When removing the excess grout from the tiles, try to allow the grout to have stiffened in the joints.
- When removing the excess grout from the tiles, use as little water as possible to “wash off” the tiles.

All material used during the application of Tilemaster Grout 3000, such as tools and cloths/sponges must be clean and free of contaminants likely to cause staining/discolouration to the finished grout. Clean all tools immediately after use with clean water.

### EXTERNAL AREAS:

Ensure the tile adhesive is completely set before grouting begins. Follow the application instructions above. Do not apply when rain is imminent. Do not apply if external temperature is forecast to fall below 5°C within 24 hours of grout application. Protect the grouted area from rain/wet conditions for 24 hours after grouting.

### READY FOR USE:

Tilemaster Grout 3000 will be ready for foot traffic after 3 - 4 hours in ideal conditions. Tilemaster Grout 3000 will reach final set after 24 hours at 20°C and may be put into service. Wet areas such as showers and wetrooms must be left for 3 days before being put into service. Swimming pools must be left for a minimum of 3 weeks before being filled and put into service (BS 5385:Part 4:2009 clause 7.2.10.)

Coverage chart per 5kg unit Grout 3000

Tile Size	3mm Joint Width	6mm Joint Width	12mm Joint Width
Mosaic: 24 x 24 x 10	1.2m <sup>2</sup>	0.6m <sup>2</sup>	0.3m <sup>2</sup>
150 x 150 x 8	10m <sup>2</sup>	5m <sup>2</sup>	2.5m <sup>2</sup>
300 x 300 x 10	17m <sup>2</sup>	9m <sup>2</sup>	4.5m <sup>2</sup>
600 x 600 x 10	30m <sup>2</sup>	15m <sup>2</sup>	7.5m <sup>2</sup>

Standard Conformity	Conforms to EN 13888 Class CG2 WA
Joint Widths	2mm – 15mm
Open Time / Working Time	Approximately 30 – 45 minutes (at 20°C)
Light Foot Traffic	Approximately 3 hours (at 20°C)
Set Time	24 hours
Application Temperature	5°C – 30°C
Pack Size	5kg and 10kg
Colours	Pure White, Jasmine, Beige, Sandstone, Sage, Limestone, Almond, Cocoa, Brown, Light Grey, Natural Grey, Mid Grey, Dark Grey and Charcoal
Shelf Life	12 months when stored in cool, dry, frost-free conditions
Note	All work must be carried out in accordance with the British Standard Code of Practice for wall and floor tiling BS 5385

### HEALTH AND SAFETY

Tilemaster Grout 3000 contains Portland cement and is therefore classed as Irritant. Risk of serious damage to eyes. Contact with dry or wet product may cause irritation, dermatitis or burns. Wear suitable protective clothing, impervious rubber or plastic gloves and goggles. Use a light mask if excessive dust is unavoidable. If product comes into contact with skin, wash immediately with plenty of clean water. If product comes into contact with eyes, wash immediately with plenty of clean water for 10 to 15 minutes and seek medical attention. Keep out of reach of children. For further Health and Safety information please refer to the product Health and Safety data sheet.

The information contained on this spec sheet is given voluntarily and in good faith. It is to the best of our knowledge true and accurate; however it may contain information which is inappropriate under certain conditions of use. The company cannot accept responsibility for any loss or damage due to inappropriate use or the possibility of variations of working conditions and of workmanship outside our control.

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